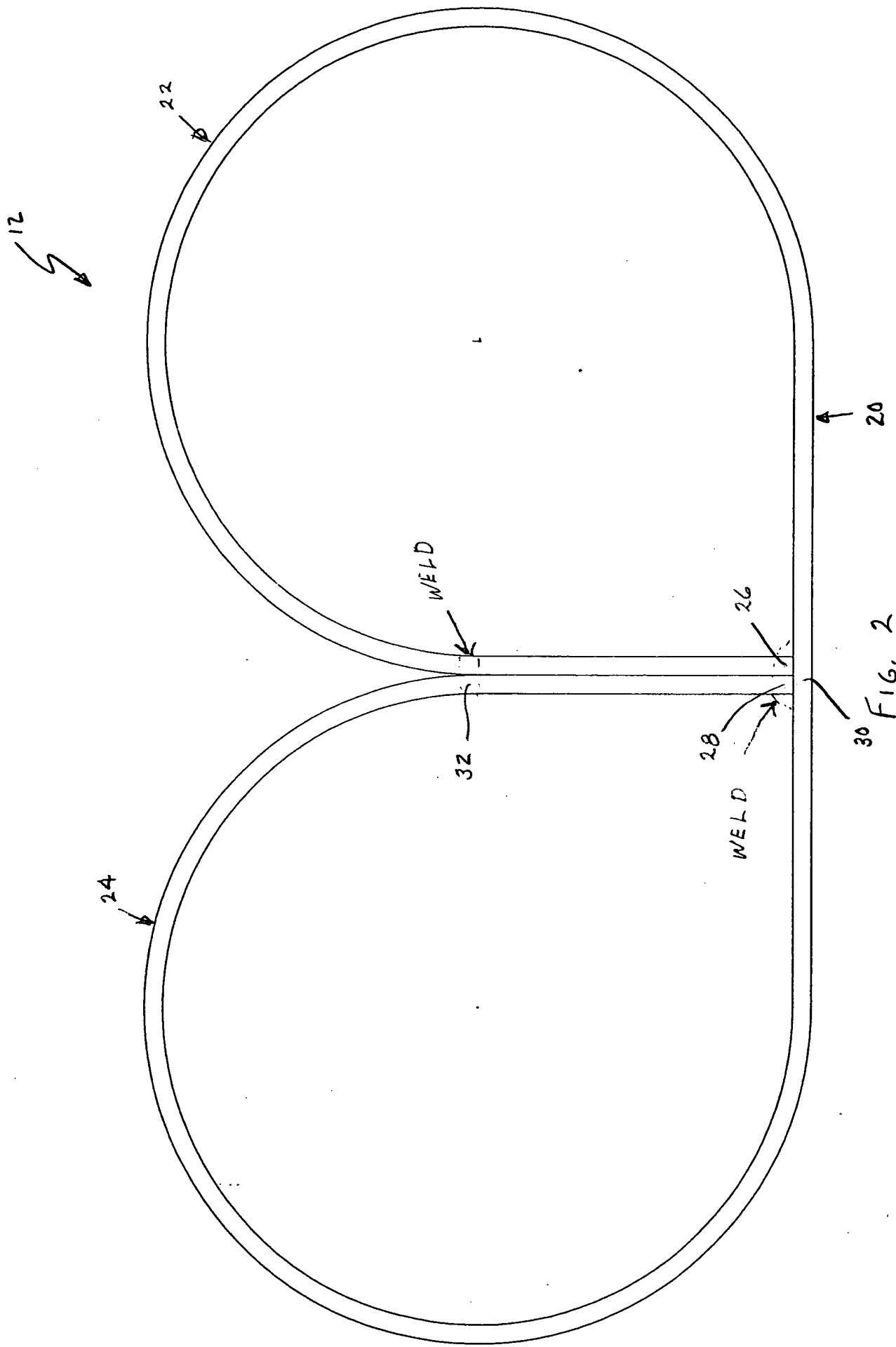


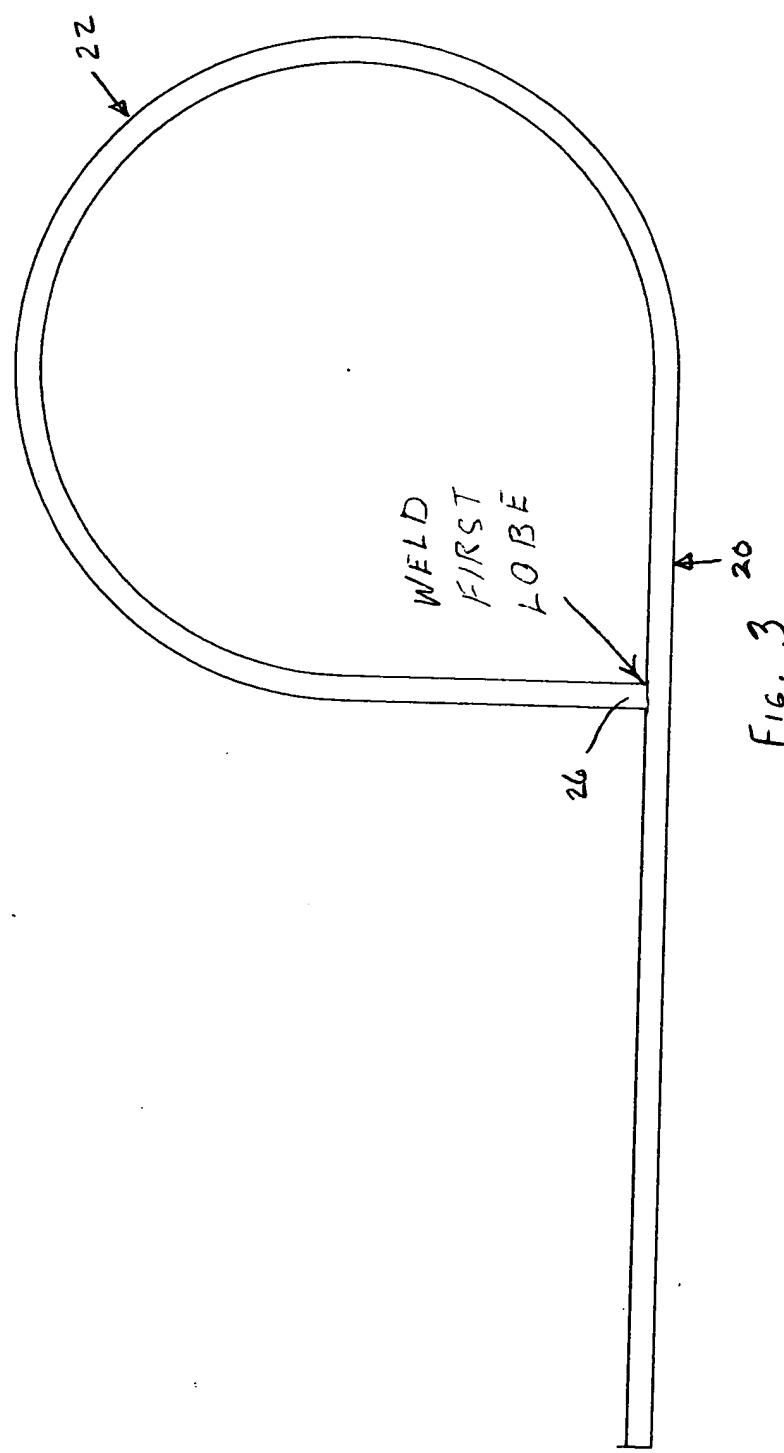
FIG. 1

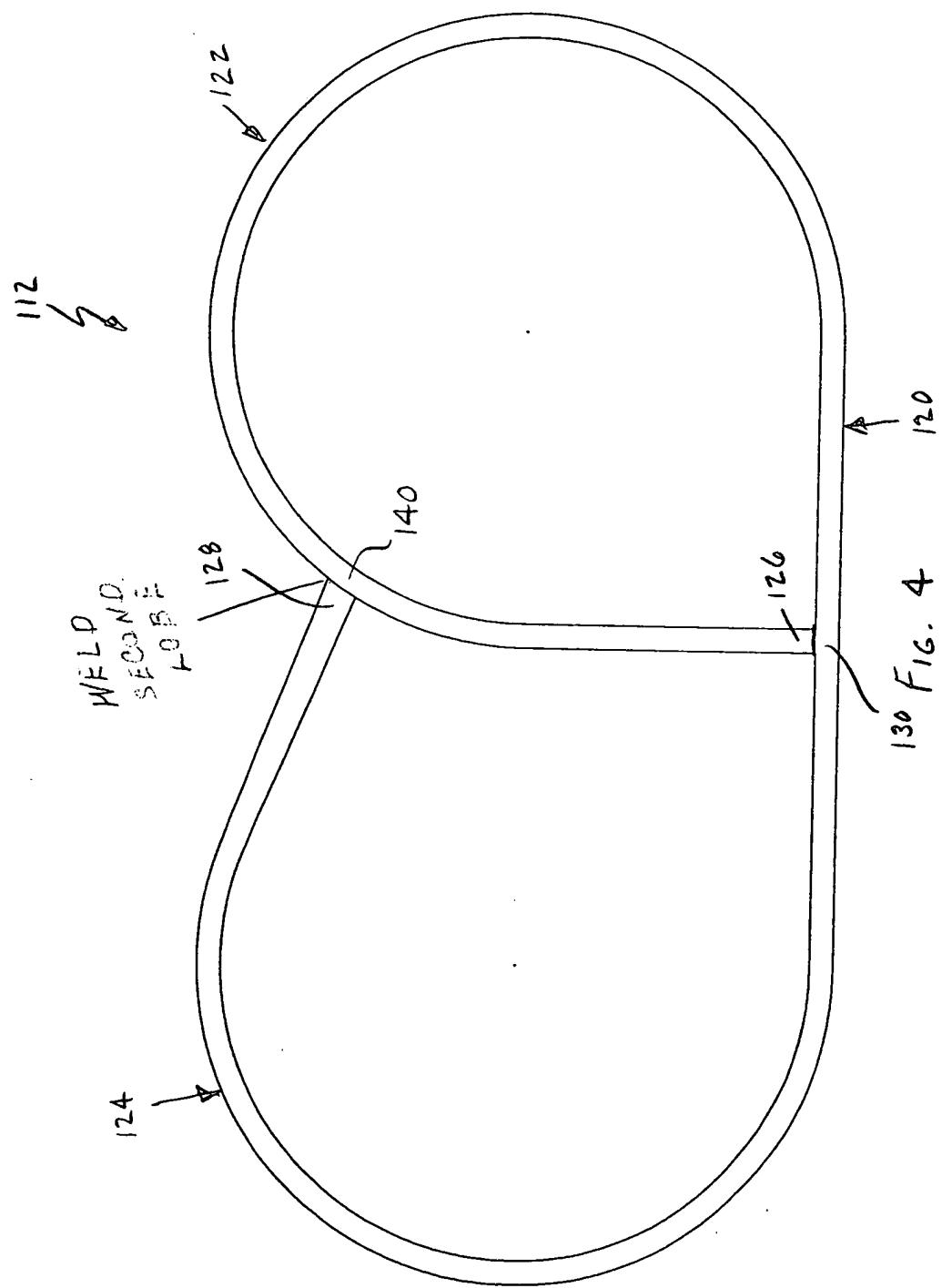
KOHL FORMED β -BEAM

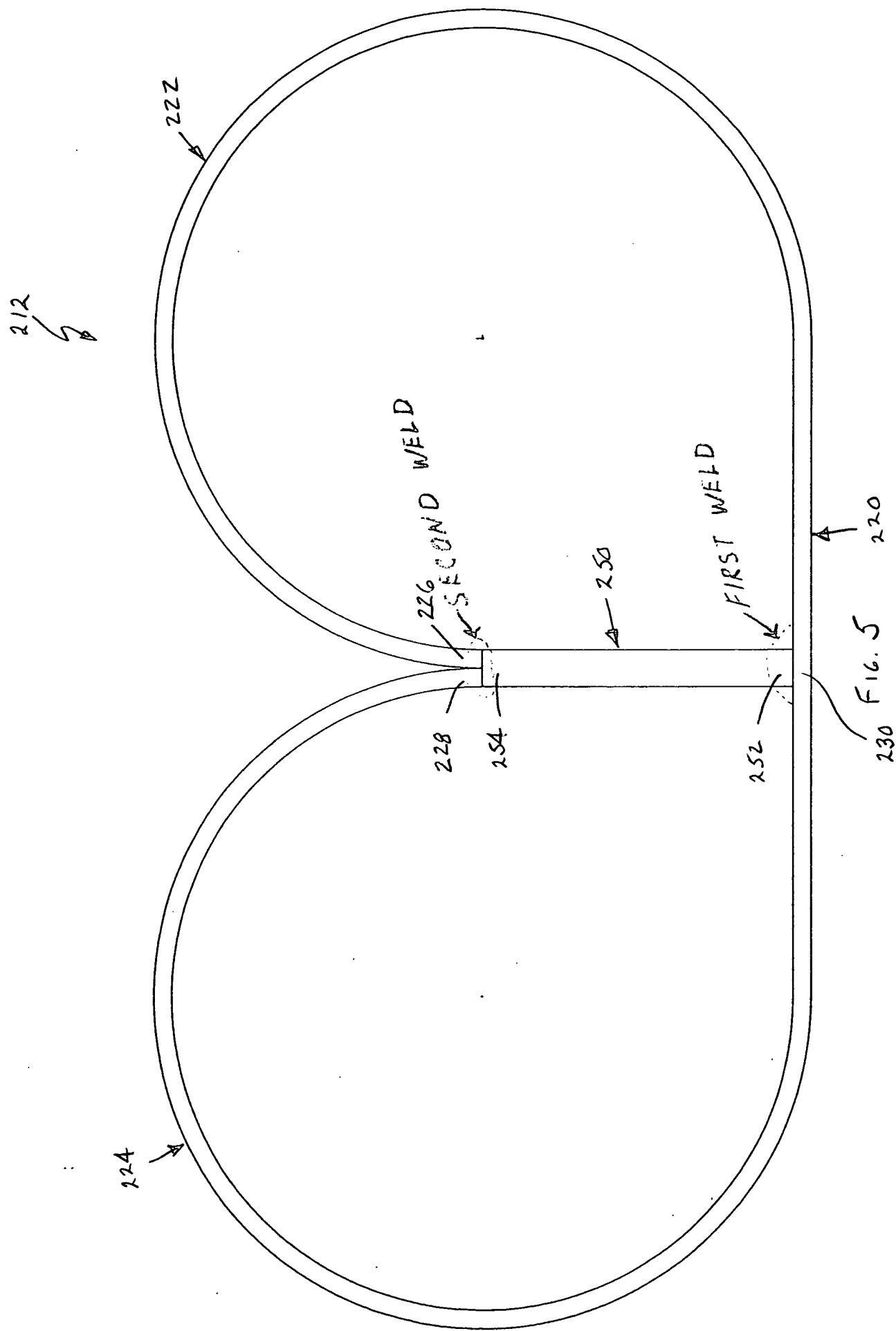


MARK FORMED MIRST 208E

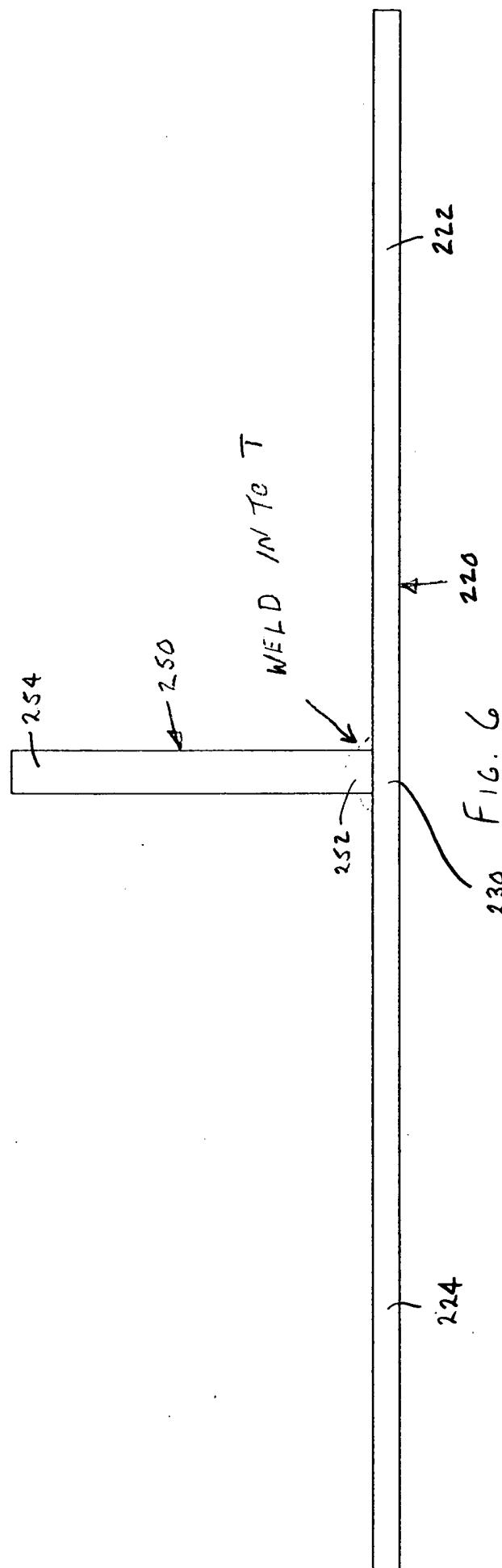
EXPRESS MAIL
EV 337811742 US



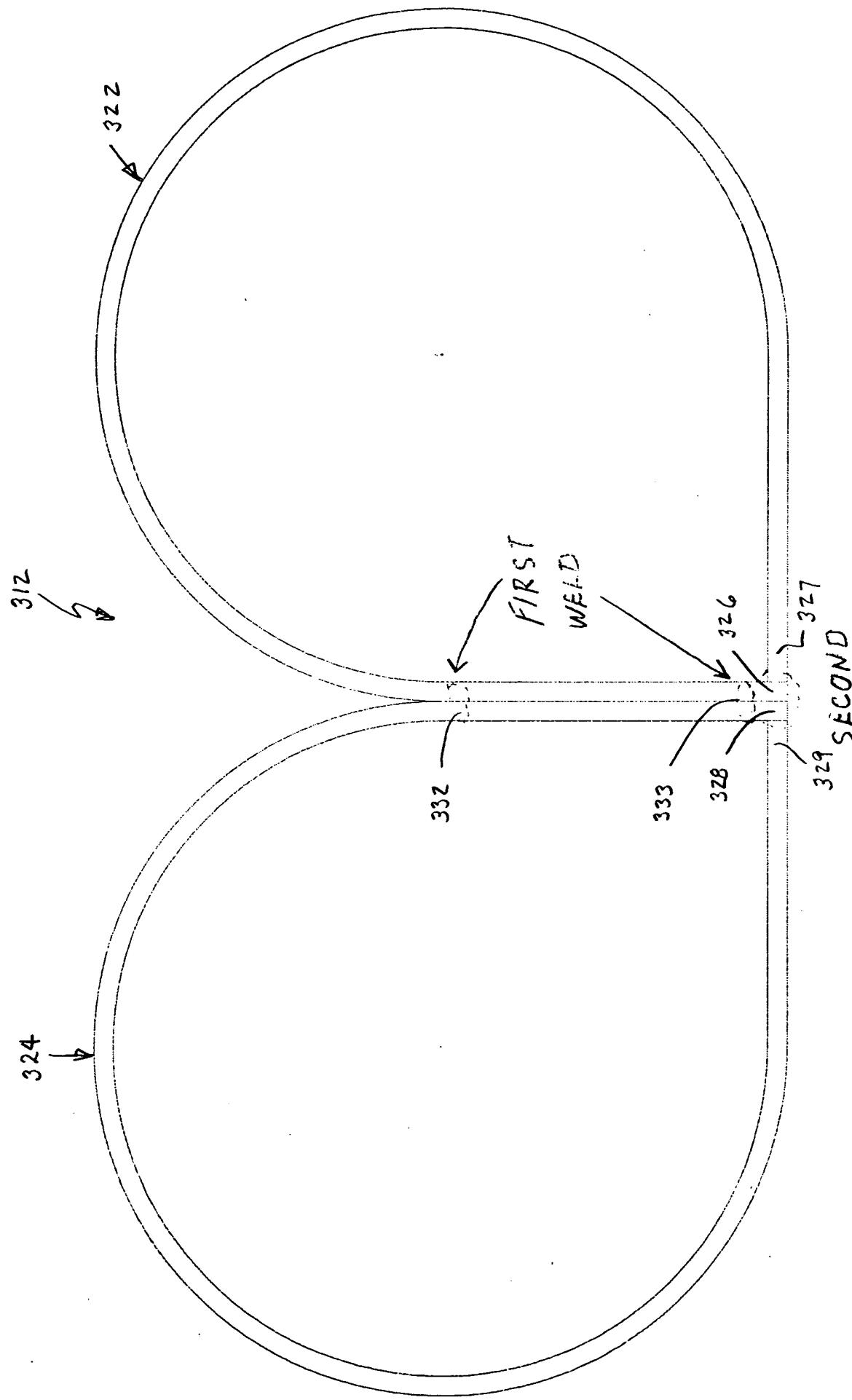




EXPRESS MAIL
EV 337811742 US



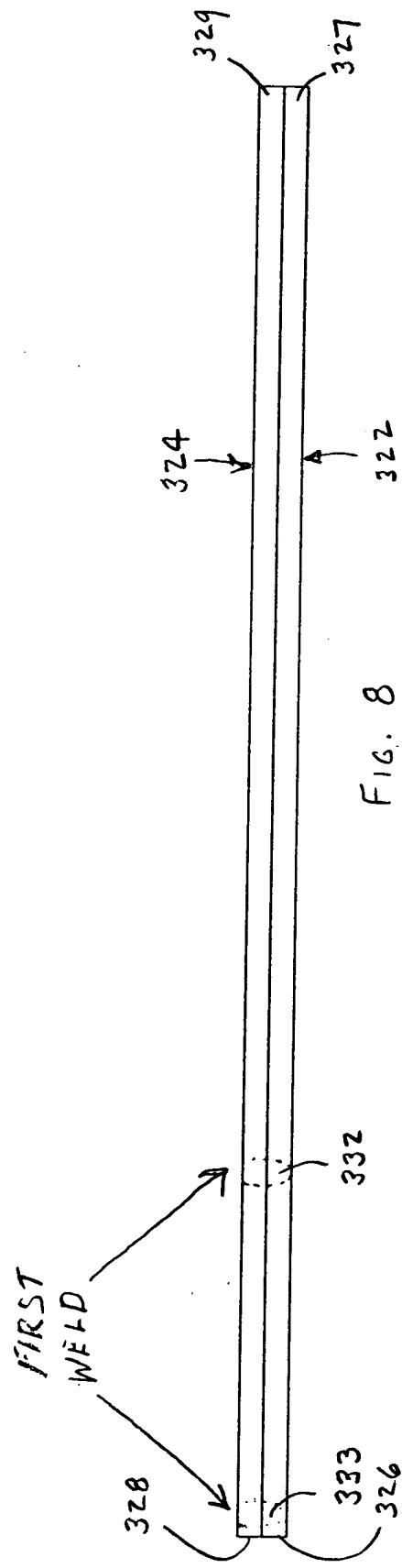
ROLL FORMED β -BEAM



EXPRESS MAIL
EV 337811742 US

COIL STRIP

EXPRESS MAIL
EV 337811742 US



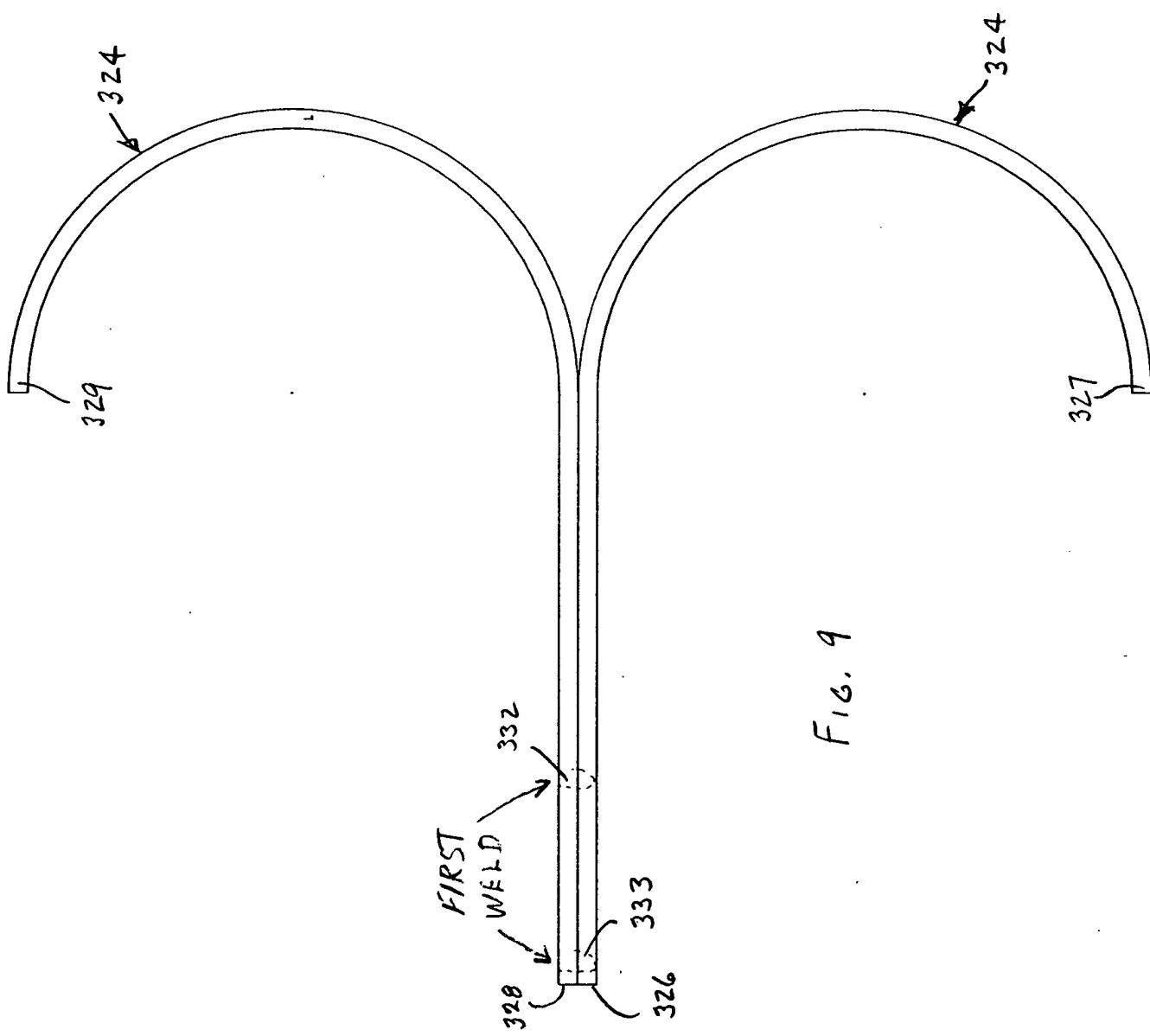


FIG. 9